

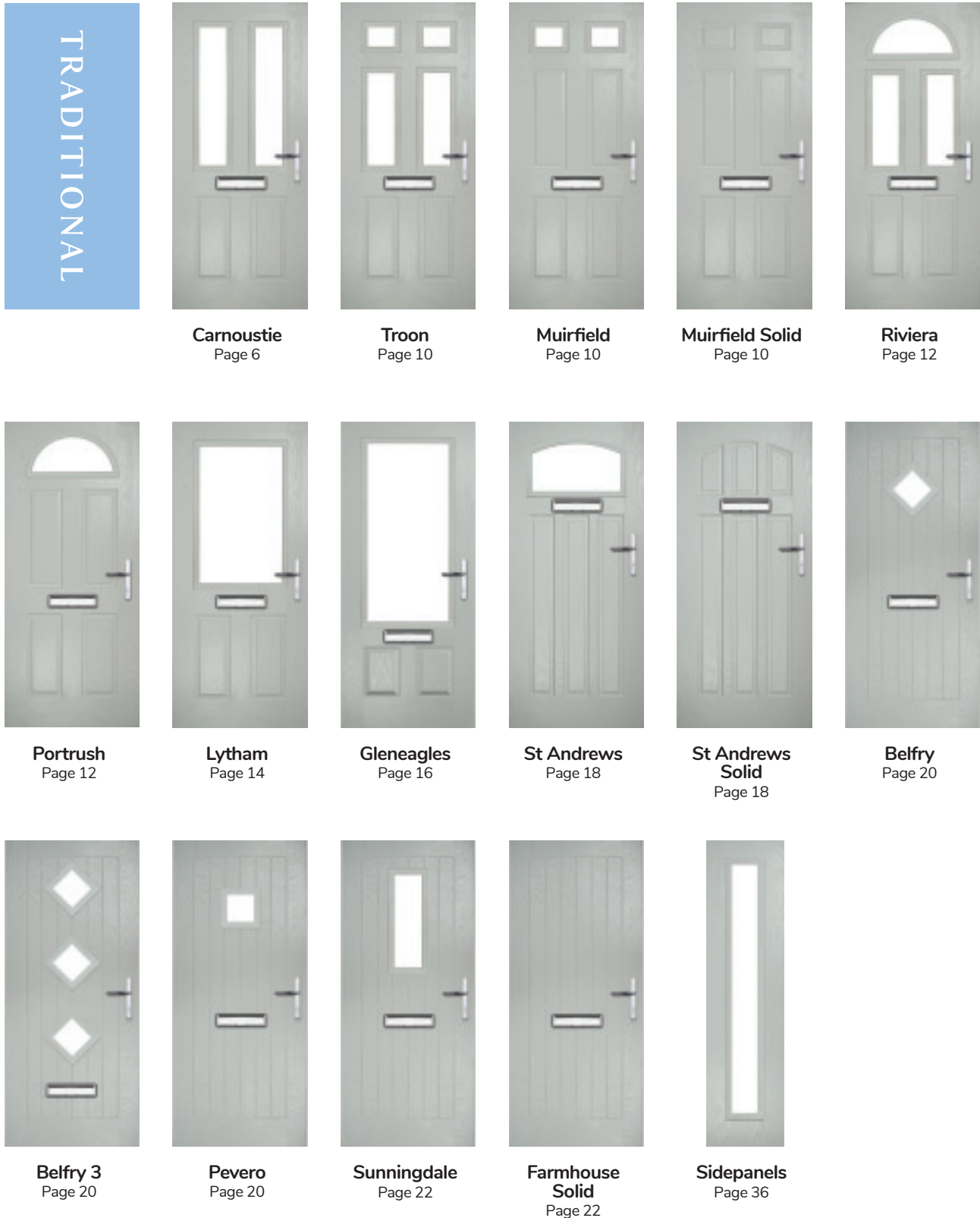
imagine

Composite Door Range



Door Styles

A range of traditional doors designed to replicate the most popular timber doors and come with highly defined mouldings and realistic woodgrain embossing on the surface. Whether for a Victorian home, a modern townhouse or a farmhouse cottage, these doors always enhance to the appearance of the entrance.



Our Contemporary range is a selection of four modern styles using our non-moulded, flush woodgrain doors. The Designer range features the stunning Monza II door with its ever-popular, linear etched detailing and the FLiP Flat Grained cassette.

CONTEMPORARY



Seminole
Page 24



Augusta Long
Page 26

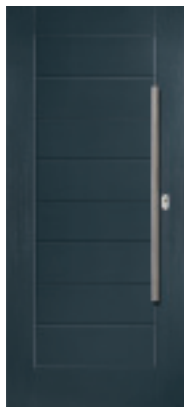


Augusta
Page 28



Vilamoura
Page 29

DESIGNER



Monza II Solid
Page 30



Monza II Augusta Long
Page 30









Monza II Augusta
Page 32



Monza II Square
Page 34

Bar Handles

We have a range of exquisitely finished, high-spec, 316 grade stainless steel bar handles.

	<p>900mm Inline Round Back-to-back 700mm fixing points</p> 	<p>1200mm Inline Round Back-to-back 1000mm fixing points</p> 	<p>1500mm Inline Round Back-to-back 1300mm fixing points</p> 	<p>1500mm Inline Square Back-to-back 1300mm fixing points</p> 	<p>558mm Bow Back-to-back 500mm fixing points</p> 
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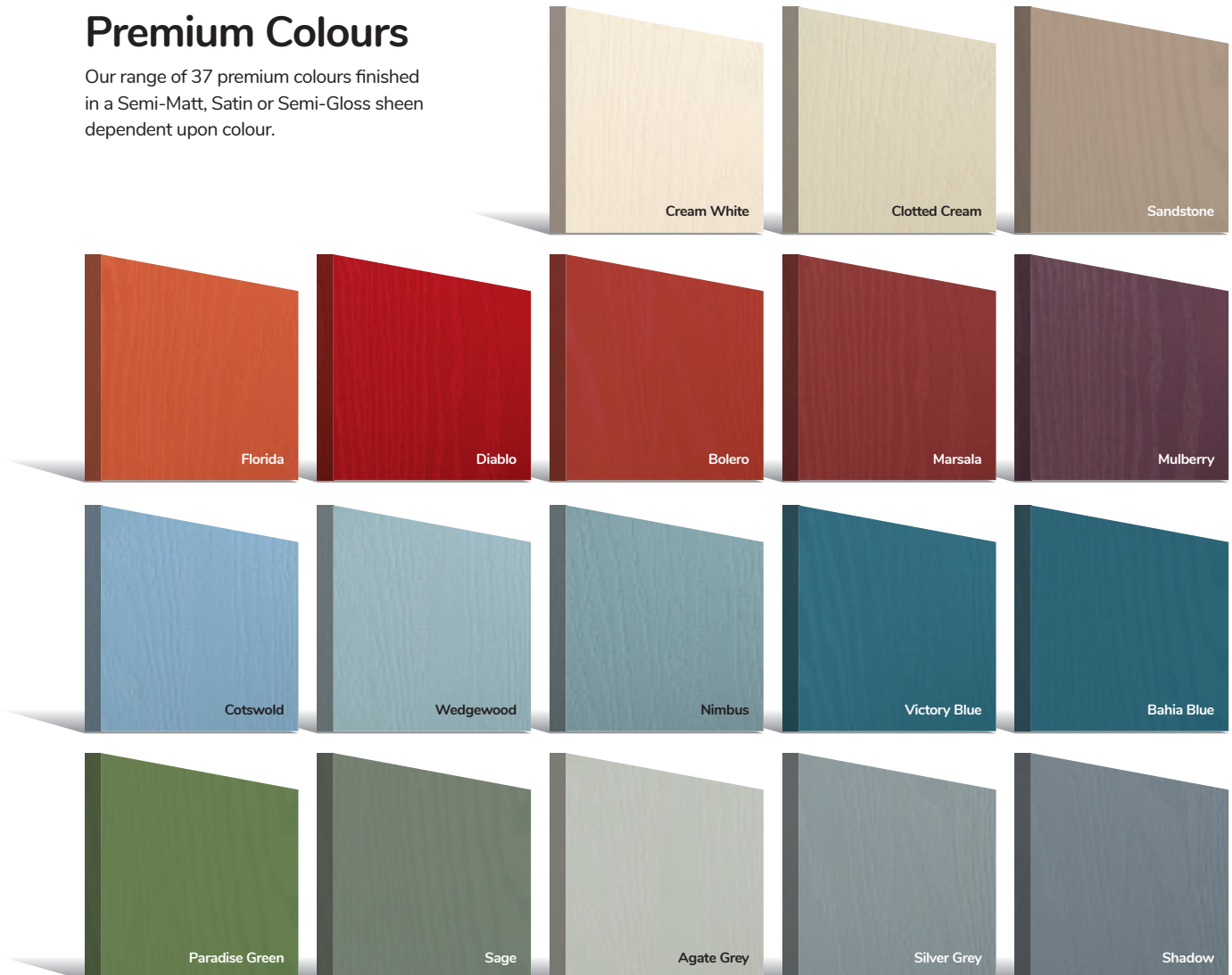
Standard Colours

A range of 9 external colours with white interior as standard. Coloured both sides is a cost option.



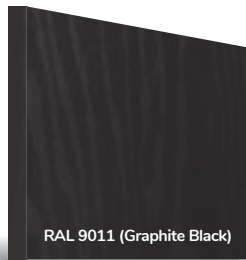
Premium Colours

Our range of 37 premium colours finished in a Semi-Matt, Satin or Semi-Gloss sheen dependent upon colour.



RAL Colours

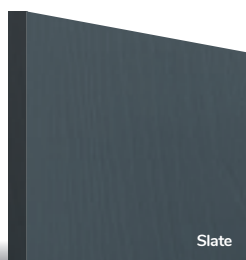
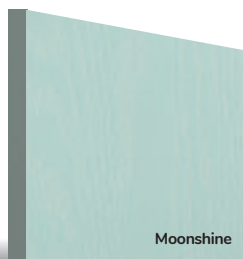
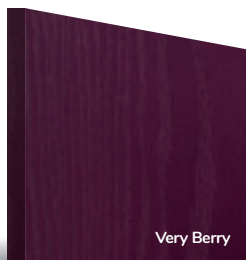
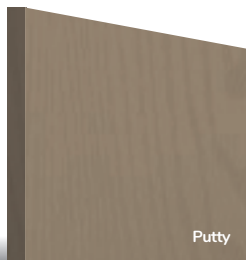
Any RAL colour* is available as a special order. Here are a small selection of the most requested colours as an example:



New Pink Colours

An exciting set of 3 new pink colours are now available from our Premium range.

Bright Pink Pale Pink Dusky Pink



Door colours shown in this brochure should be used for guidance only. We have made every effort to match the colour and stain you see in the brochure so it's as close as possible to our paint when applied to the doors. Due to the nature of the product it is applied to, there is sometimes a difference between them which we cannot avoid. The colour, intensity and sheen level may differ from the paper print version and we do not accept any liability for this for whatever reason. To ensure that you are getting the right colour on your door, ask for your colour swatch today.

*Some RAL colours containing luminous elements are unavailable

| GRAINED TRADITIONAL DOORS

Carnoustie

Our most popular composite door option which is now available in a choice of three glazing styles.



Door Colour: **Slate**
Door Glass: **Infinity**



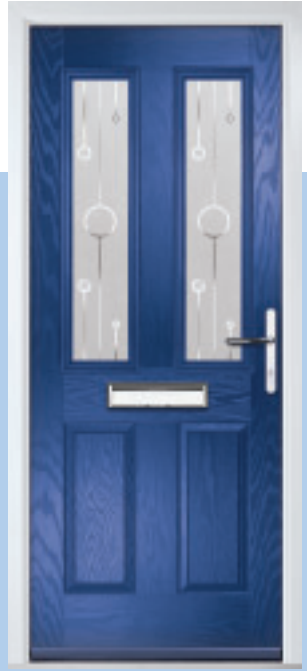
Door Colour: **Cotswold**
Door Glass: **Orb**



Door Colour: **Chartwell Green**
Door Glass: **Milan**



Door Colour: **Twilight**
Door Glass: **Sphere**



TRADITIONAL

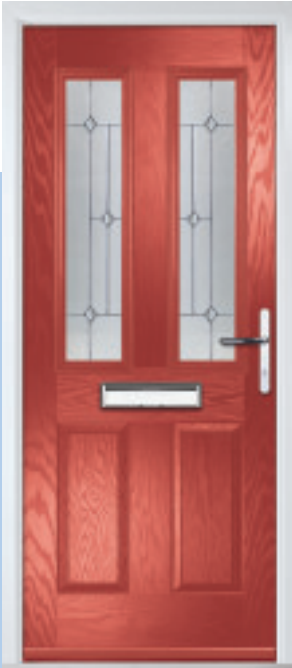


Door Colour: **Anthracite Grey**
Door Glass: **Glacier**



Door Colour: **Stormy Seas**
Door Glass: **Tate**

Door Colour: **Bolero**
Door Glass: **Christie**



Door Colour: **Agate Grey**
Door Glass: **Edge**



Door Colour: **California**
Door Glass: **Nordic**



Door Colour: **Sage**
Door Glass: **Sycamore**



Door Colour: **Caribbean Blue**
Door Glass: **Trio Diamond**



Door Colour: **Cream White**
Door Glass: **Grace**

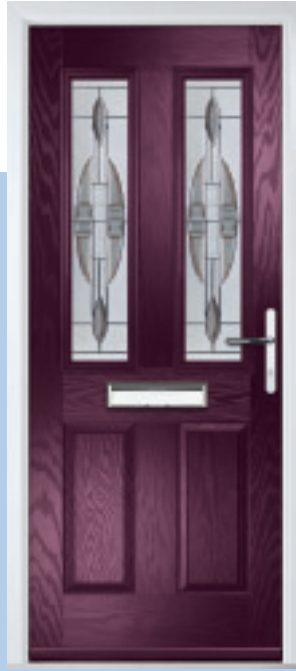
Door Colour: **Shadow**
Door Glass: **Deco**



Door Colour: **Clay**
Door Glass: **Orb**



Door Colour: **Very Berry**
Door Glass: **Majestic**



Door Colour: **Silver Grey**
Door Glass: **Cameo Zinc**



TRADITIONAL



Door Colour: **Diablo**
Door Glass: **Diamonds**



Door Colour: **Putty**
Door Glass: **Triline**

Troon

including Muirfield option

The traditional six-panel door can be enhanced with either two or four small glazing details.



Door Colour: Very Berry | Door Glass: Majestic



Doorstyle Options



Troon



Muirfield



Solid

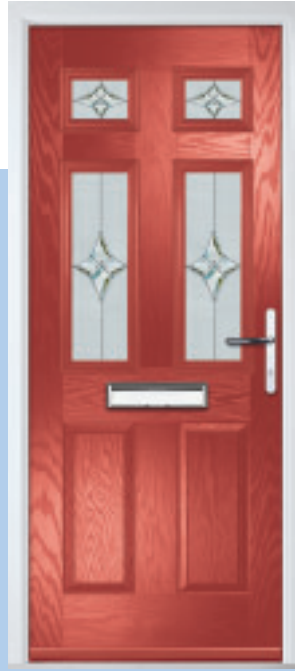
Door Colour: **Shadow**
Door Glass: **Duo Diamond**



Door Colour: **Cotswold**
Door Glass: **Oasis**



Door Colour: **Bolero**
Door Glass: **Grace**

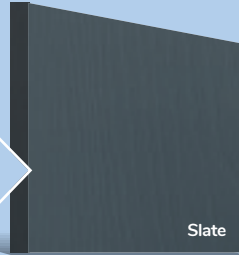


Door Colour: **Anthracite Grey**
Door Glass: **Milan**

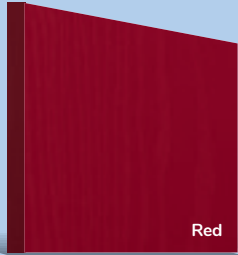


TRADITIONAL

ORIGINAL[®]
Trending
Colours



Slate



Red



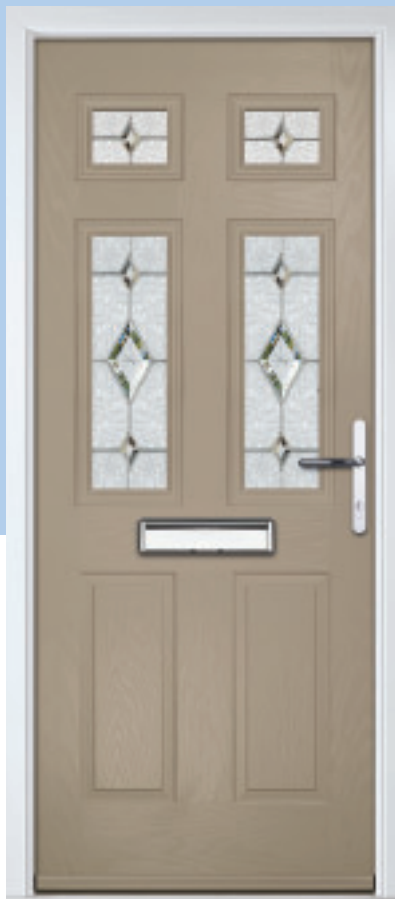
Rosewood



Agate Grey



Door Colour: **Stormy Seas**
Door Glass: **Daventry**



Door Colour: **Putty**
Door Glass: **Trio Diamond**



Door Colour: **Chartwell Green**
Door Glass: **Glacier**

Muirfield
Option

| GRAINED TRADITIONAL DOORS

Riviera

including Portrush

A traditional favourite with just a hint of modern, the Riviera is also available in Portrush option shown below.



Door Colour: Olive Grove | Door Glass: Trio Diamond



Doorstyle Options



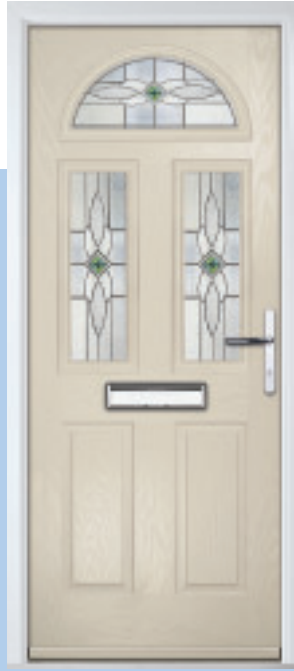
Riviera

Portrush

Door Colour: **Nimbus**
Door Glass: **Duo Diamond**



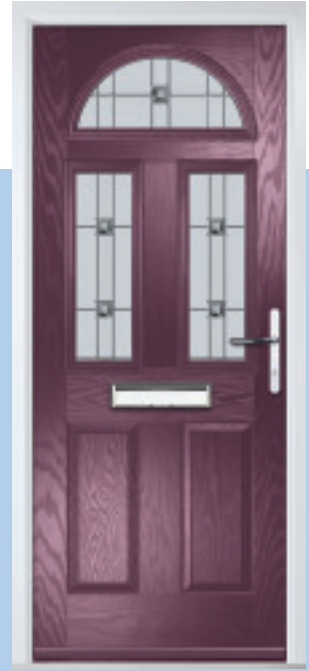
Door Colour: **Clotted Cream**
Door Glass: **Davenport Green**



Door Colour: **French Blue**
Door Glass: **Grace**

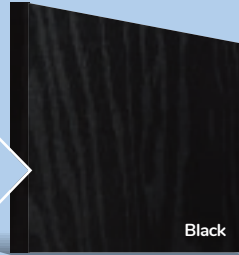


Door Colour: **Mulberry**
Door Glass: **Majestic**

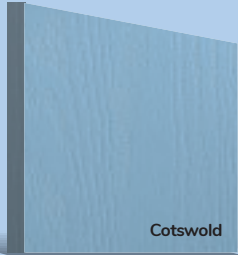


TRADITIONAL

ORIGINAL[®]
Trending
Colours



Black



Cotswold



Diablo



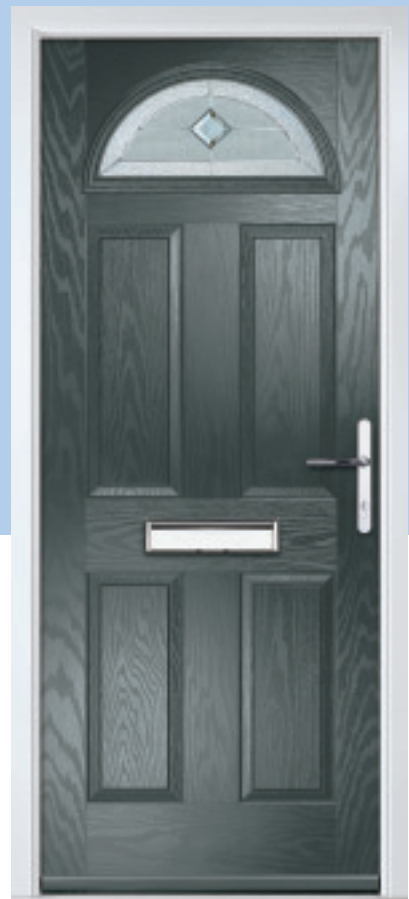
Twilight



Door Colour: **Victory Blue**
Door Glass: **Christie**



Door Colour: **Chartwell Green**
Door Glass: **Oasis**



Door Colour: **Military Grey**
Door Glass: **Cameo Zinc**

Portrush
Option

| GRAINED TRADITIONAL DOORS

Lytham

With its large glazed area, the Lytham lets light flood through. Also available with our unique integral blind option.



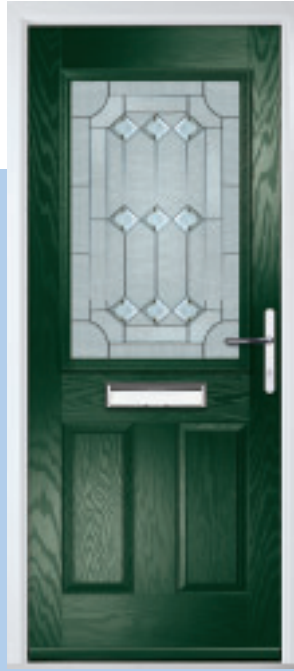
Door Colour: Black | Door Glass: Trio Diamond



Door Colour: **Shadow**
Door Glass: **Grace**



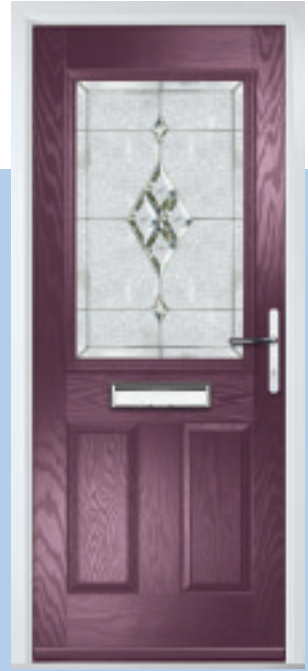
Door Colour: **Green**
Door Glass: **Cameo Zinc**



Door Colour: **Citrine**
Door Glass: **Glacier**

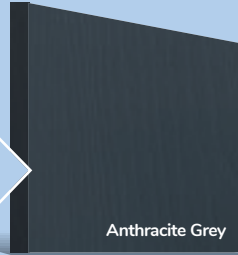


Door Colour: **Mulberry**
Door Glass: **Trio Diamond**

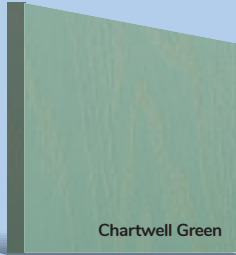


TRADITIONAL

ORIGINAL[®]
Trending
Colours



Anthracite Grey



Chartwell Green



Cotswold



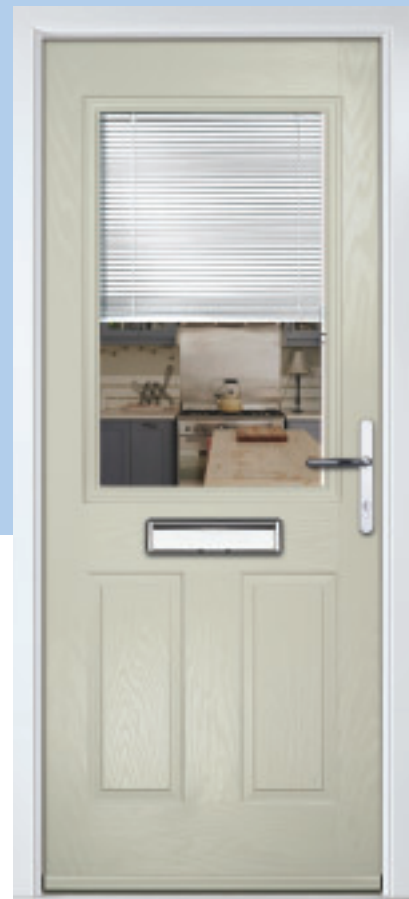
Irish Oak



Door Colour: **Mushroom**
Door Glass: **Majestic**



Door Colour: **Wedgewood**
Door Glass: **Tate**



Door Colour: **Clay**
Door Glass: **Integrated Blind**

| GRAINED TRADITIONAL DOORS

Gleneagles

With its eloquent design the Gleneagles is proving to be a very popular design enhanced even further with the grid option.



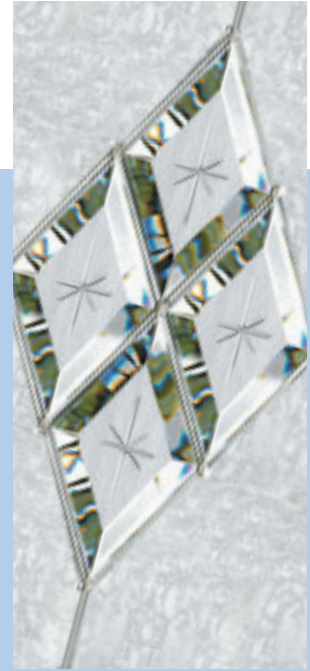
Door Colour: **Diablo**
Door Glass: **Satin**



Door Colour: **Twilight**
Door Glass: **Glacier**



Door Colour: **Silver Grey**
Door Glass: **Trio Diamonds**



TRADITIONAL



Door Colour: **Nimbus**
Door Glass: **Cameo Zinc**



Door Colour: **Anthracite Grey**
Door Glass: **Tate**

| GRAINED TRADITIONAL DOORS

St Andrews

Reminiscent of the door styles of the 1930's, the St Andrews door is available as a solid door option as well as a glazed.



Door Colour: Irish Oak | Door Glass: Cameo Zinc



Doorstyle Options



St Andrews



St Andrews Solid

Door Colour: **Mushroom**
Door Glass: **Majestic**



Door Colour: **Wedgewood**
Door Glass: **Glacier**



Door Colour: **Twilight**
Door Glass: **Satin**



Door Colour: **Victory Blue**
Door Glass: **Cameo Zinc**



TRADITIONAL



Door Colour: **Shadow**
Door Glass: **Edge**



Door Colour: **Clay**
Door Glass: **Oasis**

| GRAINED TRADITIONAL DOORS

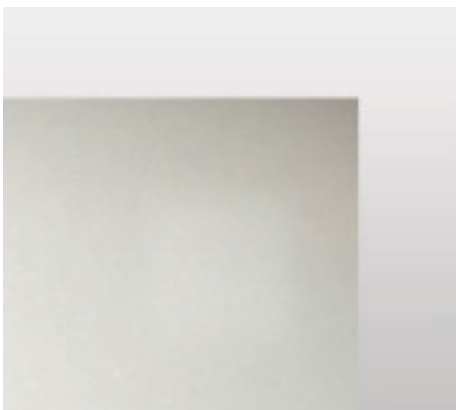
Belfry

including Pevero option

The Belfry has a unique 'offset etched' detailing and comes in multiple glazing styles.



Door Colour: Chartwell Green | Door Glass: Glacier



Doorstyle Options



Belfry



Belfry 3

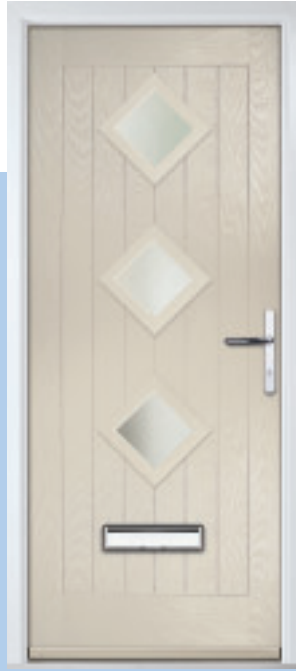


Pevero

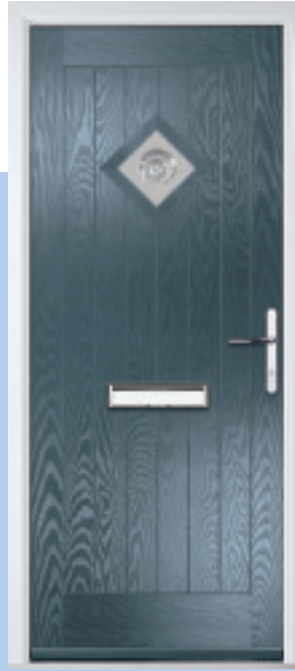
Door Colour: **Pale Pink**
Door Glass: **Glacier**



Door Colour: **Clotted Cream**
Door Glass: **Satin**



Door Colour: **Slate**
Door Glass: **Bullion**

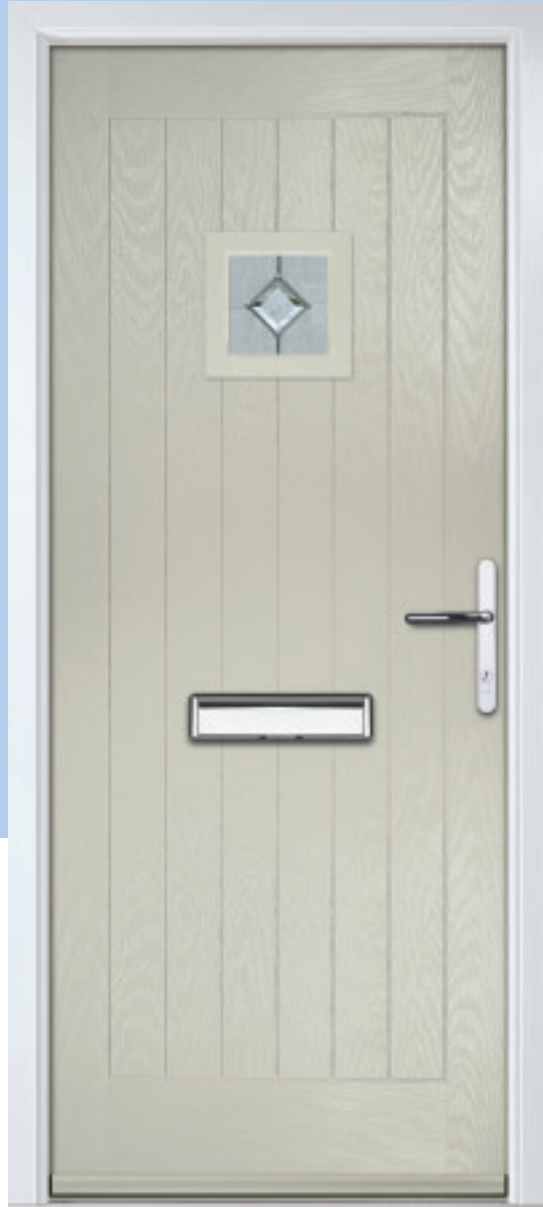


TRADITIONAL



Door Colour: **Wedgewood**
Door Glass: **Deco**

**Belfry 3
Option**



Door Colour: **Clay**
Door Glass: **Cameo Zinc**

**Pevero
Option**

Sunningdale

The Sunningdale is available with a wide range of glass designs.



Door Colour: Slate | Door Glass: Milan



Doorstyle Options



Sunningdale

Farmhouse Solid

Door Colour: Florida
Door Glass: Majestic



Door Colour: Moonshine
Door Glass: Tate



Door Colour: Clotted Cream
Door Glass: Milan

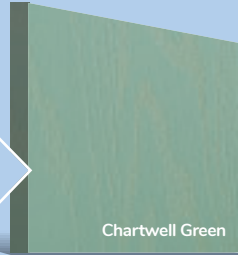


Door Colour: Stormy Seas
Door Glass: Glacier



TRADITIONAL

ORIGINAL[®]
Trending
Colours



Chartwell Green



Agate Grey



Clay



Cotswold



Door Colour: Victory Blue
Door Glass: Cameo Zinc



Door Colour: Dusky Pink
Door Glass: Duo Diamond



Door Colour: Mulberry
Door Glass: Edge

| GRAINED CONTEMPORARY DOORS

Seminole

The Seminole is a very popular contemporary door design with an abundance of glazing options and positions.



Doorstyle Options



Seminole 4

Seminole 3

Door Colour: Golden Oak
Door Glass: Duo Diamond

Left
Option



Door Colour: Chartwell Green
Door Glass: Nordic

Centre
Option



Door Colour: Mulberry
Door Glass: Milan

Right
Option



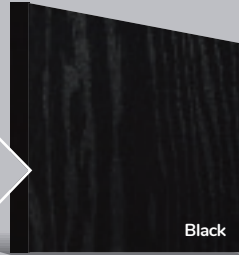
Door Colour: Clay
Door Glass: Glacier

Left
Option

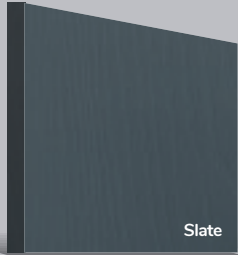


CONTEMPORARY

ORIGINAL[®]
Trending
Colours



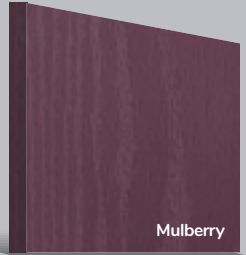
Black



Slate



Silver Grey



Mulberry



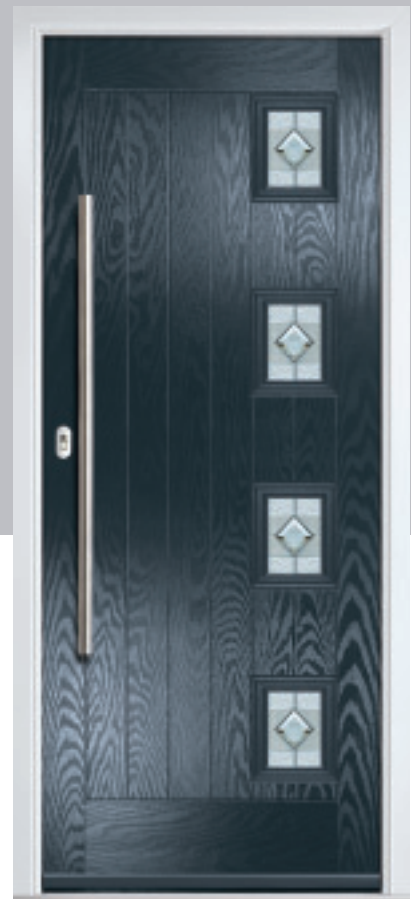
Door Colour: Florida
Door Glass: Crescent

Farmhouse
Option

TRADITIONAL



Door Colour: Sage
Door Glass: Bullion



Door Colour: Anthracite Grey
Door Glass: Cameo Zinc

Farmhouse
Option

TRADITIONAL

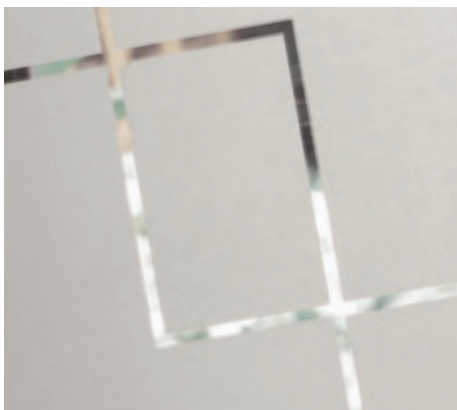
I GRAINED CONTEMPORARY DOORS

Augusta Long

A full length decorative glass alternative to the standard Augusta.



Door Colour: Nimbus | Door Glass: Deco



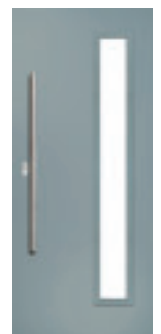
Doorstyle Options



Left



Centre



Right

Door Colour: **Agate Grey**
Door Glass: **Glacier**



Door Colour: **Bahia Blue**
Door Glass: **Nordic**



Door Colour: **Clay**
Door Glass: **Majestic**



Door Colour: **Olive Grove**
Door Glass: **Trio Diamond**



CONTEMPORARY



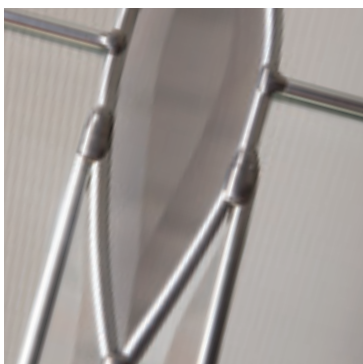
Door Colour: **Silver Grey**
Door Glass: **Triline**



Door Colour: **Slate**
Door Glass: **Vortex**

Augusta

With its simple, slim glazed panel and parallel pull handle, the Augusta has a clean modern style.



Door Colour: **Clotted Cream** | Door Glass: **Majestic**



Door Colour: **Bolero**
Door Glass: **Triline**



Door Colour: **Sage**
Door Glass: **Olympic**



Door Colour: **Victory Blue**
Door Glass: **Majestic**



Door Colour: **Citrine**
Door Glass: **Deco**

Door Colour: Anthracite Grey
Door Glass: Trio Diamond



Door Colour: Bolero
Door Glass: Majestic



Door Colour: Emerald
Door Glass: Tate



Door Colour: French Blue
Door Glass: Orb



TRADITIONAL
Farmhouse
Option

CONTEMPORARY

I GRAINED CONTEMPORARY DOORS

Vilamoura

The inline slim glazing details on the Vilamoura door is inspired by the European door look.



Door Colour: Shadow | Door Glass: Milan



I GRAINED DESIGNER DOORS

Monza II Augusta Long

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.



Doorstyle Options



Augusta Long

Solid

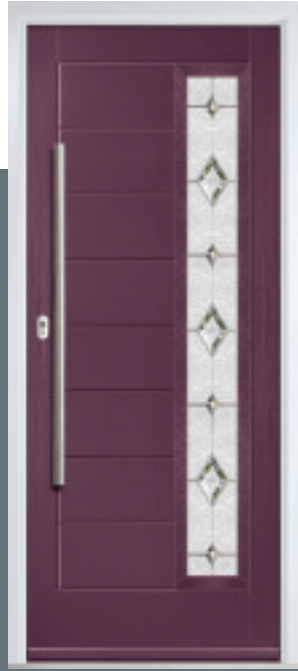
Door Colour: French Blue
Door Glass: Glacier

Left
Option



Door Colour: Mulberry
Door Glass: Trio Diamond

Right
Option



Door Colour: Dusky Pink
Door Glass: Triline

Left
Option



Door Colour: Anthracite Grey
Door Glass: Vortex

Right
Option

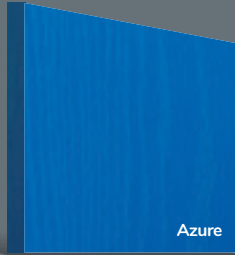


DESIGNER

ORIGINAL[®]
Trending
Colours



Irish Oak



Azure



Shadow



Sandstone



Door Colour: Clay
Door Glass: Majestic

Left
Option



Door Colour: Slate
Door Glass: Deco

Centre
Option



Door Colour: Silver Grey
Door Glass: Nordic

Right
Option

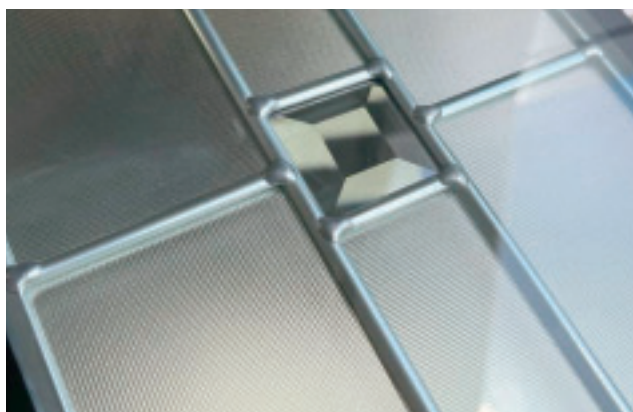
I GRAINED DESIGNER DOORS

Monza II Augusta

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.



Door Colour: Silver Grey | Door Glass: Olympic



Doorstyle Options



Augusta

Solid

Door Colour: Mulberry
Door Glass: Glacier

Left
Option



Door Colour: Shadow
Door Glass: Triline

Centre
Option



Door Colour: Wedgewood
Door Glass: Satin

Right
Option



DESIGNER



Door Colour: Putty
Door Glass: Deco

Centre
Option



Door Colour: Victory Blue
Door Glass: Majestic

Centre
Option

Monza II Square

With its contemporary linear etched detailing, the Monza II is a stunning door available glazed or as a solid door option.



Door Colour: Cotswold | Door Glass: Cameo Zinc



Doorstyle Options

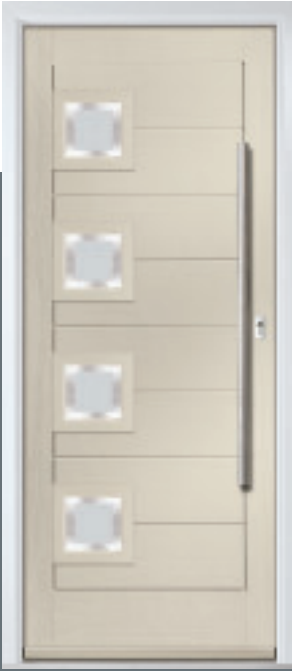


Square 4

Square 3

Door Colour: Clotted Cream
Door Glass: Glacier

Left
Option



Door Colour: Twilight
Door Glass: Sphere

Centre
Option



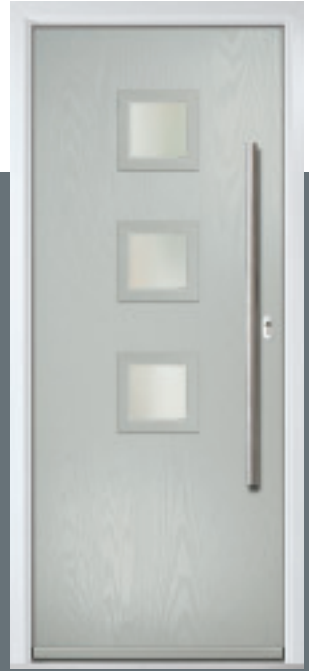
Door Colour: Nimbus
Door Glass: Cameo Zinc

Right
Option



Door Colour: Agate Grey
Door Glass: Satin

Flush
Option



DESIGNER



Door Colour: Sage
Door Glass: Bullion

Centre
Option



Door Colour: Stone Grey
Door Glass: Deco

Centre
Option

Composite Sidepanel Options

For homes with larger openings, we offer a range of sidelight options to complement your door. This option is available with full, matching decorative glass. Size restrictions apply which are shown on page 38.



Carnoustie

Medinah

Troon

Muirfield

Solid

Door Colour: **Agate Grey**

Door Glass: **Sphere**



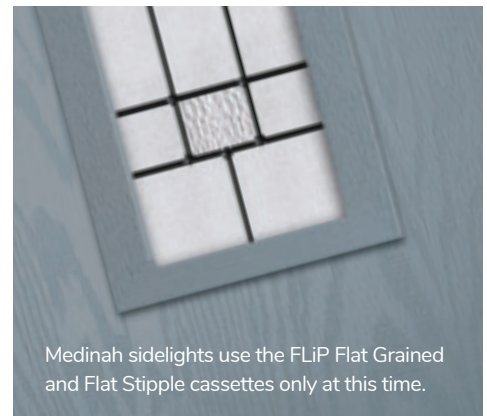
Door Colour: **Mulberry**

Door Glass: **Cameo Zinc**



Door Colour: **Shadow**

Door Glass: **Tate**



Medinah sidelights use the FLIP Flat Grained and Flat Stipple cassettes only at this time.



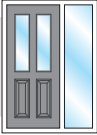




Door Colour: **Wedgewood**

Door Glass: **Majestic**

Composite Door Sizing

Due to the number of PVC-u profiles available to produce our composite door, certain restrictions in size could apply. The sizes below are an estimation only of the typical range using a standard 70mm outer frame with a 50mm internal height and the definitive size range will be confirmed dependent on survey.

			Height with Standard PVC Cill	Height with Low Threshold Cill	Width
	Single Door	Minimum	2003mm	1983mm	823mm
		Maximum	2103mm	2083mm	1022mm
	Door with Single Composite Sidelight	Minimum	2003mm	1983mm	1278mm
		Maximum	2103mm	2083mm	1497mm
	Door with Single Glazed Sidelight	Minimum	2003mm	1983mm	1095mm
		Maximum	2103mm	2083mm	2145mm
	Door with Double Composite Sidelight	Minimum	2003mm	1983mm	1733mm
		Maximum	2103mm	2083mm	1972mm
	Door with Double Glazed Sidelight	Minimum	2003mm	1983mm	1368mm
		Maximum	2103mm	2083mm	3376mm

Part M Compliance

		Existing Buildings	New Buildings
	Door Width Compliance for Wheelchair Entry	Frame Size	940mm
		Minimum Clear Opening	775mm

Minimum/Maximum Door Blank Size Chart

	Maximum Height	Minimum Height	Maximum Width	Minimum Width
All door styles where allowed by design with the exceptions below. Please check via the online ordering system.	2013mm	1913mm	914mm	Unglazed: 682mm Glazed: 740mm (45mm) or 715mm (35mm)*
Gleneagles / St Andrews	2013mm	1913mm	904mm	762mm
Monza II Solid and Glazed	2013mm	1913mm	914mm	740mm
Side Panels	2013mm	1913mm	352mm	332mm

* Dependent upon glazing position(s)

Technical Specifications

ORiGINAL 44mm Door

- > Grained GRP SMC skins are available in a wide variety of styles and colours including wood stains
- > Stiles and Rails are manufactured from a water-resistant polymer
- > LVL is used as the main internal reinforcement
- > Skins and sub frame are bonded with a Urethane Adhesive Resin
- > The door is filled with CFC-Free Polyurethane Foam density 44.5 - 45.5kg/m³
- > Superior heat and sound insulation
- > Complimentary choice of grained reglazeable cassettes
- > Centre Pane Value of approximately 0.44
- > Doors have exceeded the requirements of PAS24
- > Q-Marked with full manufacturing traceability



Care and Maintenance

Your new door should keep safe and secure for years to come however with all products and especially those that are exposed to the elements we recommend that you carry out a care and maintenance routine.

- > Door frames should be washed with warm soapy water only.

Glass

All the double and triple glazed units used in our doors are manufactured to the highest standard and come with internationally recognised accreditations for performance, strength and thermal efficiency.

High Performance Units

All units are made with toughened glass to comply with EN12150, the International standard for safety glass. All units are manufactured to the EN1279 standard for quality of seal and life expectancy and come with a manufacturer's 10 year warranty.

Thermally Efficient

All the clear or obscure glass units in our range have insulating features as standard. They are manufactured using low emissivity glass and the airspace is filled with Argon gas to give industry leading thermal efficiency. In addition, we only use warm edge spacer systems.

Security and/or Safety Option

Most glazing options can be supplied with an upgrade where the outer pane of toughened glass is replaced with laminated glass which holds together when shattered.

- > The door leaf should only be cleaned using warm water or non-aggressive composite door wipes. No solvent-based product or abrasives should be used as these will damage the surface of the skin.
- > External glass should be cleaned with warm soapy water and cleaned with a proprietary glass cleaner.
- > Hardware can be cleaned with a mild detergent and wiped clean. No harsh chemicals or abrasives should be used.
- > Maintenance of the door may be required to maintain any guarantees from the installer. Hinges should be lubricated with engineering oil. Cylinders can be lubricated with graphite powder only, as other products may cause degradation. If necessary, a small amount of lubricant can be applied to the moving parts such as letterplates, handles and knockers.

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Composite Door Range

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